# SBL/SBLF SERIES . (1) IS

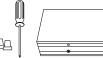
Indoor LED Backlit Sign Installation Instructions

# Voltage

This sign operates within an input range of 120VAC to 277VAC.

#### What You Need:

Phillips Head Screw Driver Control Switch (ordered separately) Appropriate Wall Fasteners Wire Connectors





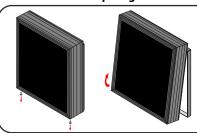
# Always turn off the power prior to installation.



Be sure any metal debris cleared out of the cabinet.

## **Installation of Single and Double Faced Cabinets**

#### 21/2" and 21/4" Deep Single Sided - w/ Integrated Wall Mount



1. Remove the two screws on the bottom of the front frame of the cabinet.

Pencil

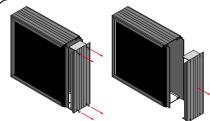
Level

- 2. Lift cabinet open. Note: Cabinet can be removed from backing plate for easy wall mounting. See Below.
- 3. All conduit connections MUST be water tight and preferably on the bottom of the cabinet. Any metal debris MUST be cleared out of the cabinet.
- 4. Make wiring connections following wiring instructions on the other side of this page.
- 5. To close, rest cabinet on lip of back plate and hinge closed. Replace the two screws removed in step 1.



Be sure any metal debris cleared out of the cabinet.

#### 51/2" Deep Single Sided



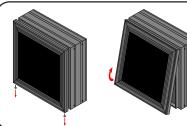
- 1. Remove the four screws on either the left or right side of the cabinet, but **NEVER** both.
- 2. Carefully remove the frame side, two corner keys will come out with the frame side. Be aware that the sign may temporarily lose some structural rigidity after removing the frame side depending on size.
- 3. All conduit connections MUST be water tight and preferably on the bottom of the cabinet. Any metal debris MUST be cleared out of the cabinet.
- 4. Make wiring connections, following wiring instructions on the other side of this page, by sliding the circuit boards out to wire them. Do NOT remove the face panels at the same time!

5. To close, reverse the steps, sliding circuit boards back in place and reattaching the frame side.

Be sure any metal debris cleared out of the cabinet.

Replace the four screws removed in step 1. Note: Individual boards MUST slide in extrusion slots to close properly!

#### 51/2" Deep Single Sided Hinged Face



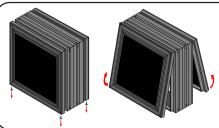
- 1. Remove the two screws on the bottom of the front frame of the cabinet.
- 2. Lift front face of cabinet open.
- 3. All conduit connections MUST be water tight and preferably on the bottom of the cabinet. Any metal debris MUST be cleared out of the cabinet.



Be sure any metal debris cleared out of the cabinet.

- 4. Make wiring connections following wiring instructions on the other side of this page.
- 5. To close, reverse the steps, careful not to pinch any wiring in the frame sides while closing the front face. Replace the two screws removed in step 1.

#### 71/2" Deep Double Sided Hinged Face



- 1. Remove the two screws on the bottom of the front and back frames of the cabinet.
- 2. Lift each face of cabinet open.
- 3. All conduit connections MUST be water tight and preferably on the bottom of the cabinet. Any metal debris MUST be cleared out of the cabinet.

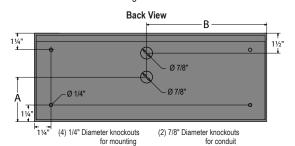


Be sure any metal debris cleared out of the cabinet

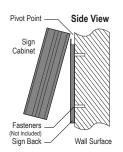
- 4. Make wiring connections following wiring instructions on the other side of this page.
- 5. To close, reverse the steps, careful not to pinch any wiring in the frame sides while closing the front and back faces. Replace the two screws removed in step 1 on each face.

# **Integrated Wall Mount Installation**

All dimensions measured from the edge of the cabinet



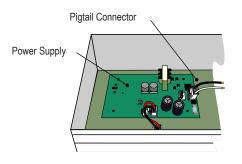
HxW	Half of Sign Height	Half of Sign Width
Cabinet High x Wide (Inches)	Dimension A  Center 7/8"  Knock-out  Vertical	Dimension B Center Knock-outs Horizontal

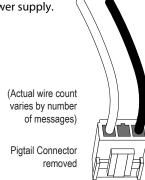


Last Revised 26 Sept 2024 kam

### **Making your Wiring Connections**

 To make your electrical connections easier, gently unplug the supplied wired pigtail connector from the power supply.





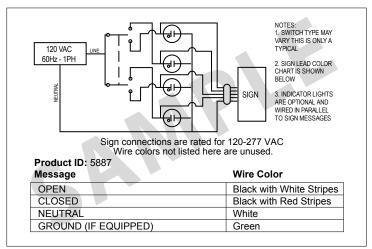
- **2.** With your incoming power already running through the mounted back you can easily make all connections to the pigtail using wire connectors. (See table below for general wiring quidelines)
- Plug the pigtail connector back into the power supply to finish off the electrical part of your installation.
   The connector is "keyed" and can only be installed in one orientation
- 4. You're done with the electrical! Time to close up the sign by pushing the cabinet closed and replacing the two screws you removed from the bottom of the cabinet.



**Note:** Make appropriate wiring connections per local code.

## Sample Wiring Label

Wiring Label Sample for a typical 2 Message OPEN | CLOSED Sign





**Note:** Refer to the wiring label inside the sign for the specific instructions on wiring your sign. Some wires may not be used.

# **General Wiring Guidelines\***



\*Neutral is solid White and Ground (if equipped) is solid Green.



**Note:** Make appropriate wiring connections per local code.

**Note:** Any holes drilled into sign cabinet MUST be sealed. Failure to do so may cause a short and void warranty.

**Note:** This sign is intended to be installed in accordance with the requirements of Article 600 of the National Electric Code and/or other applicable local codes. This includes proper grounding and bonding of the sign.

**Note:** This unit contains a built-in CLASS 2 LED driver.

<u>WARNING</u> - Risk of Fire or Electric Shock. Do Not interconnect output terminations.

<u>AVERTISSEMENT</u> - Risque d'incendie ou de choc électrique. Ne pas interconnecter les terminaisons de sortie.

## **Normal Operation**

There is one (1) LED on the power supply located close to the connector with the Red and Black wires. This LED marked V OUT, will illuminate green when 120 - 277VAC power is applied to the Pigtail.

Check the LED on each power supply since there may be more than one power supply per message.



**Note:** Transformer on power supply converts 120 - 277VAC to 12V.

